

G-P Gypsum

a Georgia-Pacific company



DENSCAL® HP

General Recommendation for Use:

Use Consistency (cc/100gms)	80 - 100
Vicat Set Time (minutes)	10 - 30
% Set Expansion	0.300 - 0.325
Wet Density (lbs. / ft ³)	47

*Measured at Use Consistency

*Use Consistency is G-P Gypsum's recommended lbs. of water per 100 lbs. of plaster for using this product.

Description:

This product is a unique gypsum cement designed to produce a highly porous mold media for the casting of many non-ferrous metal and alloys. The amount of water and time of mixing will change the physical properties.

For more information, call 1-888-PLASTER.