



DENSCAL® IC

General Recommendation for Use:

Modified Normal Consistency *(cc/100gms)	30
Vicat Set Time (minutes at NC)	11 - 17
Max. % Set Expansion**(Based on 2 hrs.)	0.40
Dry Density @ NC (lbs. / ft ³)	118 - 124
Wet Compressive Strength (PSI) (Based on 1 hr.)	4000
Penetration at NC (Modified Vicat)	32 - 36

*Normal Consistency was determined by ASTM C472 **Set Expansion was tested according to PTP 57 (GP - Testing Procedure)

***Measured at Use Consistency

***Use Consistency is G-P Gypsum's recommended lbs. of water per 100 lbs. of plaster for using this product.

Description:

A low consistency product used for Investment Castings and the Dental Industry.

For more information, call 1-888-PLASTER.