

**G-P Gypsum**



a Georgia-Pacific company

## METAL CASTING PLASTER (SANDED) - BR474

### General Recommendation for Use:

Use Consistency (cc/100gms)	120 - 160
Vicat Set Time (minutes)	10 - 20
Mixing Time in Minutes	2
Soaking Time in Minutes	1

\*Measured at Use Consistency

\*Use Consistency is G-P Gypsum's recommended lbs. of water per 100 lbs. of plaster for using this product.

### **Description:**

A heavily sanded Metal Casting Plaster used for casting nonferrous metal alloys where minimum expansion and shrinkage are required.

**For more information, call 1-888-PLASTER.**