**Description**

ToughRock® Flexroc® Gypsum Board has a noncombustible (per ASTM E136), dimensionally stable gypsum core sandwiched between layers of 100% recycled paper facing. The ivory-colored, front facing paper is formed along each edge, wrapped around and sealed to strong liner facing paper on the back side. This produces a strong, yet flexible gypsum board that meets most general construction requirements for curved walls and ceilings. The 1/4” (6.4 mm) ToughRock Flexroc Gypsum Board is available in convenient widths and lengths. Flame spread rating of 15 and smoke developed 0, when tested in accordance with ASTM E84.

Georgia-Pacific ToughRock Gypsum Board products are GREENGUARD and GREENGUARD Gold Certified for low emissions of volatile organic compounds (VOCs). They are listed in CHPS® High Performance Product Database as low emitting products.

ToughRock Flexroc Gypsum Board comes from the factory as a ready-to-finish product. The long edges are tapered. After installation, the ends, edges, corners and fastener heads are normally concealed with joint treatment to produce a smooth, seamless surface prior to final decoration.

ToughRock Flexroc Gypsum Board can be used for most walls, partitions, stairways and ceilings in both new construction and remodeling projects as a covering product. Also, it can be used as a nailing base or to support heavy wall-mounted objects. It should not be applied directly over blanket insulation installed continuously across framing members. Instead, recess blankets and attach blanket flanges to sides of studs or joists.

**Handling Precaution**

Stack ToughRock Flexroc Gypsum Board flat on a level surface. As individual sheets are removed for installation, they should be raised carefully on edge and carried in a vertical position. (Appropriate handling is outlined in Gypsum Association publication GA-216.) Avoid impact, undue flexing and subsequent damage to board edges, ends and corners. Avoid scuffing the face to be finished.

**Handling and Use—Caution**

This product may contain fiberglass which may cause skin irritation. Dust and fibers produced during the handling and installation of the product may cause skin, eye and respiratory tract irritation. Avoid breathing dust and minimize contact with skin and eyes. Wear long sleeve shirts, long pants and eye protection. Always maintain adequate ventilation. Use a dust mask or NIOSH/MSHA approved respirator as appropriate in dusty or poorly ventilated areas.

**Decoration**

ToughRock Flexroc Gypsum Board is designed to accept most types of paints, textures and wall covering materials. Georgia-Pacific Gypsum strongly recommends priming the surface with a full-bodied, quality latex primer before applying a final decorative material. Priming will equalize the suction variation...
between the joint compounds and the paper surface. If glossy paints are used, skim coat joint compound over the entire surface to reduce highlighting or joint photographing. This method is also recommended in areas with severe natural or artificial side lighting. Georgia-Pacific Gypsum recommends application of a sealer prior to applying wallpaper or other wall covering to the board so that the board surface will not be damaged if the covering is subsequently removed during redecorating. Joint treatment must be thoroughly dry before proceeding with primer application and final decoration. Refer to Gypsum Association Publications GA-214 and GA-216 for joint treatment and finishing recommendations.

Material Safety Data Sheet
Material Safety Data Sheet (MSDS) is available upon request or online at www.buildgp.com/safetyinfo.

Technical Data — Surface Burning Characteristics
Flame spread rating of 15 and smoke developed 0, when tested in accordance with ASTM E84.
The core is noncombustible when tested in accordance with ASTM E136.

Packaging
Two boards per bundle, face-to-face and end taped.

Table 1

<table>
<thead>
<tr>
<th>APPLICATION</th>
<th>CONDITION</th>
<th>LENGTHWISE</th>
<th>MAX. STUD SPACING</th>
<th>WIDTHWISE</th>
</tr>
</thead>
<tbody>
<tr>
<td>Inside (Concave)</td>
<td>Dry</td>
<td>32° (812 mm)</td>
<td>9 (228 mm) o.c.</td>
<td>20° (508 mm)</td>
</tr>
<tr>
<td></td>
<td>Wet</td>
<td>20° (508 mm)</td>
<td>8 (152 mm) o.c.</td>
<td>10° (254 mm)</td>
</tr>
<tr>
<td>Outside (Convex)</td>
<td>Dry</td>
<td>32° (812 mm)</td>
<td>9 (228 mm) o.c.</td>
<td>14° (135 mm)</td>
</tr>
<tr>
<td></td>
<td>Wet</td>
<td>14° (135 mm)</td>
<td>6° (152 mm) o.c.</td>
<td>7° (178 mm) o.c.</td>
</tr>
</tbody>
</table>

* Tests were conducted at 50% Relative Humidity.

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WARRANTIES, REMEDIES AND TERMS OF SALE
For current warranty information for this product, please go to www.gpgypsum.com and select the product for warranty information. All sales of this product by Georgia-Pacific are subject to our Terms of Sale available at www.gpgypsum.com.

UPDATES AND CURRENT INFORMATION
The information in this document may change without notice. Visit our website at www.gpgypsum.com for updates and current information.

CAUTION
For product fire, safety and use information, go to www.buildgp.com/safetyinfo or call 1-800-225-6119.

FIRE SAFETY CAUTION
Passing a fire test in a controlled laboratory setting and/or certifying or labeling a product as having a one-hour, two-hour, or any other fire resistance or protection rating and, therefore, as acceptable for use in certain fire rated assemblies/systems, does not mean that either a particular assembly/system incorporating the product, or any given piece of the product itself, will necessarily provide one-hour fire resistance, two-hour fire resistance, or any other specified fire resistance or protection in an actual fire. In the event of an actual fire, you should immediately take any and all actions necessary for your safety and the safety of others without regard for any fire rating of any product or assembly/system.